

# Receiving Report

Date: 12/15/06  
 Supplier: Marker

Packing Slip: Yes  No   
 Invoice: Yes  No   
 Receipt: Cash  Cr

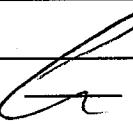
Batch No: M123499

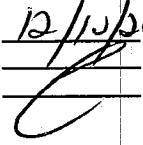
Dart P/O: 18229

Release Note Attached: Yes  No  N/A   
 Waybill Attached: Yes  No  N/A   
 Shipment Complete: Yes  No  N/A   
 QC6 Inspection 14 12/16/06 89 Yes  No  N/A   
 Work Order  N/A

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 

Production/Admin: 12/15/06  
 Date 12/15/06  
 Received/Costing 12/15/06  
 Initial 

Location

## Purchase Order Receipt Listing

*Friday, October 26, 2012 8:57:29 AM*

All Vendors PO ID PO18224 Receipt Dates from 10/26/2012 to 10/26/2012 All Line Item Types  
 All Item ID/GL/WOs All Rec. Employees All Currencies  
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Vendor ID/ Nbr/ Insp Req	Line Nbr/	Project ID/ Description/ Cert Std	Reference/	PO U/M / Stock U/M	Required Date	Recv Date/	Recv Qty	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty	MRB Qty/ MRB Reject Qty	Book Amt
PO18224	1	58	CAD	No	6061-T6 RD Tube f .375 x.058W	10/26/2012	10/26/2012	312.0000	\$1.98 0.0000	0	\$618.80	
					312.0000 DES102				\$618.80 0.0000	0		
		123449		No	6061-T6 RD Tube f .500 x.125W	10/26/2012	10/26/2012	36.0000	\$4.42 \$159.28	0.0000	0	
					36.0000 DES102				\$159.28 0.0000	0	\$159.28	
		123449		No	6061-T6 RD Tube f .304 RD Tube .500 x f .035W	10/26/2012	10/26/2012	200.0000	\$0.85 \$170.87	0.0000 0.0000	0	\$170.87
					200.0000 DES102				\$170.87 0.0000	0		
		123449		No	M304TR0.500W.035 f .304 RD Tube .500 x f .049W	10/26/2012	10/26/2012	200.0000	\$1.23 \$246.14	0.0000 0.0000	0	\$246.14
					M304TR0.500W.049 f .304 RD Tube .500 x f .049W	10/26/2012	10/26/2012	200.0000 DES102	\$246.14 0.0000	0		

**Total Received Quantity:** 748.0000  
**Total Qty to Inspect (PO U/M):** 0.0000  
**Total Reject Quantity:** 0.0000  
**Total Receipt Value:** \$1,195.09  
**Total Balance Due Quantity:** 0.0000



# Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

## PACKING SLIP

290 Chemin du Tremblay  
Boucherville QU CAN J4B 5X9  
TEL. 514/527-9153  
FAX. 450/641-4357

PAGE..: 1  
Order : 1124020  
Date..: 10/24/2012

### SOLD TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY ON CAN K6A 1K7

### SHIPPED TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY ON CAN K6A 1K7

SHIP VIA  
TST OVERLAND #222212

F.O.B.  
BOUCHERVILLE

SALESPERSON  
C. Gee

YOUR ORDER NO.  
PO18224

Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01 312 /FT	Fax all papers to Linda Lacelle 613-632-1053  ALUMINUM SMLS TUBE ATS .375 .058 D6061 Tariff Number: 7608.20.00.00 Cust. part#: M6061T6T0.375W.058  HT#.....: F00013715 Total... rev: 01/11 GD	26	26	312/FT 312/FT
02 36 /FT	ALUMINUM SMLS TUBE ATS .500 .120 D6061 Tariff Number: 7608.20.00.00 Cust. part#: M6061T6T0.500W.125  HT#.....: F00008530 Total... 3	3	3	36/FT 36/FT
03 200 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304.41.19.90 Cust. part#: M304TR0.500W.035  HT#.....: YT0674 Total... 10	10	10	200/FT 200/FT
04 200 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .049 A213 STS .500 .049 304L Tariff Number: 7304.41.19.90 Cust. part#: M304TR0.500W.049  HT#.....: 11B631 Total... 10	10	10	200/FT 200/FT

10/24/2012

No. of Bdls/Pieces 1 / 0 Total Weight.....: 109

Customers.: \_\_\_\_\_



A Marmon Distribution Services/Berkshire Hathaway Company

# KAISER

## ALUMINUM

### FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER:	CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
61-17107-1	AT/375.058/734		Seamless Tube/Pipe		
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
606551	001	01/04/2012	F00013715	6061	T6
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:
629.000 LB	776.000 PCS	602261			12.000 FT
SHIP TO:			SOLD TO:		
MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
* F00013715	0001	1	46.3	42.9	12.0	N/A	N/A	N/A
* F00013715	0002	1	46.2	42.9	12.3	N/A	N/A	N/A
* F00013715	0003	1	45.8	43.0	15.0	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69881	.58	.26	.22	.06	.98	.07	.09	.02	.00	.00	.00	.01	.02
D69877	.57	.31	.25	.05	.96	.07	.06	.02	.00	.00	.00	.01	.02

### Applicable Requirements:

Description: MADE IN USA

OD: 0.375"; Wall: 0.058"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR

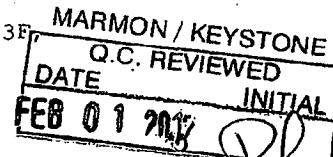
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3E

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.



### Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

DAS  
14  
2-09

12/10/29

Plant Serial: 00022757

Kaiser Order Number: 606551

Line Item: 001

# KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

*Bent in  
USA*

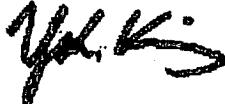
## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager



**Q. C. REVIEWED**

10/12/2010 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR:6131477

OR. REF:

C.P.O.:

SLSPRS:

C PART:

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

KAISER ALUMINUM  
 FABRICATED PRODUCTS, LLC  
 6573 W. WILLIS ROAD  
 CHANDLER, AZ 85226

*Best in Class*

## CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
60-11412-1		AT/5.12/734		Seamless Tube/Pipe		
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:		KAISER LOT NUMBER:	ALLOY:	TEMPER:
205641	001	07/09/2010		F00008530	6061	T6
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:		DIAM/DAF/THKNS:	WIDTH:	LENGTH:
595.000 LB	294.000 PCS	205108				12.000 FT
SHIP TO:				SOLD TO:		
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA				MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

## Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00008530	0001	1	46.3	42.7	14.0	N/A	N/A	N/A

## Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68104	.63	.35	.23	.06	.99	.09	.07	.02	.00	.00	.00	.00	.02

DAS

14  
0.89

12/10/29

Q. C. REVIEWED

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007533

Kaiser Order Number: 205641

Line Item: 001

Page 1 of 2

ATS .500 .120 D6061 T6

10/12/2010 From: MARMON/KEYSTONE CORPORATION  
M/K OR:6131477  
C.P.O.:  
C PART::

To:

INIT::

OR. REF::  
SLSPRS::

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

*Best in  
Class*

**CERTIFIED TEST REPORT**  
<http://Certs.KaiserAluminum.com>

**Applicable Requirements:**

Description: MADE IN USA  
OD: 0.500"; Wall: 0.120"; Round @  
AMS-4082P ASTM-B210-04 WW-T-700/6F  
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.  
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR  
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,  
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.  
COMPLIES TO DIN EN 10204 JAN 2005  
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014  
No Weld Repair. Mercury Free.

**Miscellaneous Notes**

MANUFACTURED IN USA MELTED IN USA

DAS  
14  
9-09 / 12/10/29

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

*Nathaniel Stevens*

Plant Serial: 00007533

Kaiser Order Number: 205641

Page 2 of 2

Q. C. REVIEWED Item: 001



# SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

CRYSTAL-PALACE

## MILL TEST CERTIFICATE

ISO9001:2000, PED Material CERTIFICATE (No.:QAC0021058/A) DATE OF ISSUE: 2010/6/24

CUSTOMER: MARMON/KEYSTONE CANADA INC  
P.O.NO.:BN6680

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT  
CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~12.0	18.0~20.0
RESULTS (LADLE)	0.022	0.82	0.039	0.004	0.46	8.06	18.12

## PHYSICAL PROPERTIES

O.D (inch)	W.T (inch)	Length (feet)	Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T_S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FATIGUING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
0.500	0.035	20	P10-5-66	500	797	340	685	45.5	OK	OK	76	OK (DRILLED HOLE)

## REMARKS:

AS PER ASTM A213/ASME SA213-07  
WALL THICKNESS TOLERANCE AS PER ASTM A269-07  
IN COMPLIANCE TO NACE MR0175-2003  
IC TEST TO ASTM A262 PRACTICE E  
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min  
NO WELD REPAIR WAS PERFORMED  
FREE FROM MERCURY CONTAMINATION  
COUNTRY OF ORIGIN: CHINA  
MILL TEST CERTIFICATE TO EN 10204/3.1  
INVOICE NO: YK-10-06-62

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN

TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF  
THE PURCHASE ORDER OR CONTRACT

2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT  
THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

QC REVIEWED

AUG 11 2010

MANAGER OF QUALITY ASSURANCE DEPARTMENT

12/10/29

14.8  
S  
14.8

# MILL INSPECTION CERTIFICATE

**WLSN**

CHANGSHU WAISIN SPECIALTY STEEL CO.,LTD.

EN 10204 3.1



**PURCHASE ORDER**

**Purchase Order ID** PO18224

**Purchase Order Date** 10/23/12

**PO Print Date** 10/23/12

**Page Number** 1 of 2

**Order From :**  
MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

VC-MAR001

**Contact Name**  
**Vendor Phone** 800 361 8142  
**Vendor Fax** 450 641 4357  
**Vendor Account Nbr**

**Buyer** Chantal Lavoie  
**Requisition Nbr**  
**Tax Resale Nbr** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** Destination-Collect *123 449*

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**  
*QC 12/12/12*

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T0.375W.058 <i>014</i>	6061-T6 RD Tube .375 x.058W	10/26/12	312.00	TST ground	\$1.9500	\$608.40
			Yes	f			
		<b>Special Inst:</b>	MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
2	M6061T6T0.500W.125 <i>013</i>	6061-T6 RD Tube .500 x .125W	10/26/12	36.00	TST ground	\$4.3500	\$156.60
			Yes	f			
		<b>Special Inst:</b>	MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
3	M304TR0.500W.035 <i>014</i>	304 RD Tube .500 x .035W	10/26/12	200.00	TST ground	\$0.8400	\$168.00
			Yes	f			
			<i>10/12/12/12</i>				
				No substitution or deviation without consent. Certificate of Conformity or Material Certification required - YES NO			
Change Nbr:	1	Change Date:	10/23/12				

**PURCHASE ORDER****Purchase Order ID** **PO18224****Purchase Order Date** 10/23/12**PO Print Date** 10/23/12**Page Number** 2 of 2**Order From :**MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

VC-MAR001

**Contact Name**

Vendor Phone 800 361 8142

Vendor Fax 450 641 4357

Vendor Account Nbr

**Buyer** Chantal Lavoie  
**Requisition Nbr**  
**Tax Resale Nbr** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** Destination-Collect**Special Inst:** MATERIAL: AISI 304/316 SS SEAMLESS  
ROUND TUBING  
AS PER A213 OR ASME SA213 OR ASTM  
A2694 M304TR0.500W.049 304 RD Tube .500 x .049W 10/26/12 200.00 TST ground \$1.2100 \$242.00  
Yes f**Special Inst:** MATERIAL: AISI 304/316 SS SEAMLESS  
ROUND TUBING  
AS PER A213 OR ASME SA213 OR ASTM  
A269**PO Total:** \$1,175.00**MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY**

Change Nbr: 1

Change Date: 10/23/12

No substitution or deviation without  
consent.Certificate of Conformity or Material  
Certification required  YES  NO